

INSTALLATION INSTRUCTIONS

BAND-SEAL® SPECIALTY Coupling

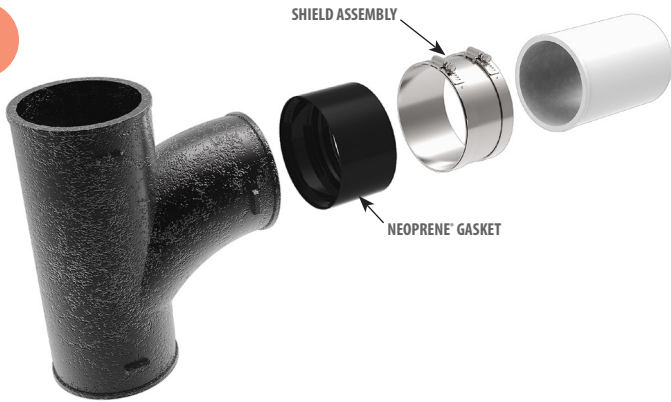
SC

SHIELDED TRANSITION COUPLING



For joining similar and dissimilar pipe sizes and pipe materials.

1



SHIELD ASSEMBLY

NEOPRENE® GASKET

2



Place Neoprene® gasket on cast iron (or other pipe material depending on application) pipe or fitting. Place stainless steel shield assembly over the end of other pipe.

3



Butt ends of pipe or fitting together inside the gasket until both are firmly seated against the center stop of gasket. Center the stainless steel shield assembly over the gasket.

4

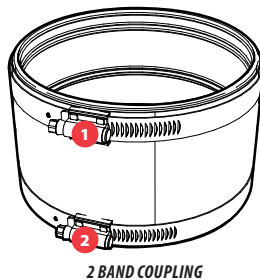


Tightening Guidelines: (see 2 Band and 4 Band below)

TIGHTENING GUIDELINES:

2 Band Coupling:

1. Take the slack out of each clamp by hand tightening **1** and **2**.
2. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in step 1.

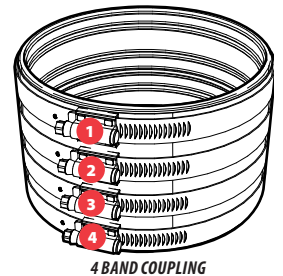


2 BAND COUPLING

TIGHTENING GUIDELINES:

4 Band Coupling:

1. Take the slack out of each clamp by hand tightening inner bands **2** and **3**.
2. Take the slack out of each clamp by hand tightening outer bands **1** and **4**.
3. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in steps 1. and 2. above.



4 BAND COUPLING



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