



K-FLEX 320-620 ADHESIVE

K-FLEX 320 & 620 Contact Adhesives are air drying solvent-based neoprene contact adhesives that are excellent for joining seams and butt joints of elastomeric pipe and sheet insulation.

TECHNICAL SPECIFICATIONS

COLOR

Amber (320), Black (620)

COVERAGE

200 ft²/gal (one surface)

FLAMMABILITY

ASTM E84 25/50-rated (10/0 when tested to UL 723)

FLASH POINT

Less than -4°F

FREIGHT CLASSIFICATIONS

Adhesives NOS. Flammable Liquid 4620 Sub 5, class 60, Un 1133, IMDG class 3.1
PG:11 (packaging group II)

HIGH TEMPERATURE LIMITS

220°F (104°C) for pipe insulation seams and joints
200°F (93°C) for full bonding sheets

MINIMUM DRY TIME

2 - 4 minutes under normal conditions.

OPEN TIME

Not to exceed 10 minutes.

SHELF LIFE

12 months in original sealed container.
Storage temperature 60°F.

SOLIDS CONTENT

25% +/-2%

SOLVENTS

Acetone, Toluene, Hexane

VISCOSITY (APPROXIMATE)

Medium Syrup

VOC (VOLATILE ORGANIC COMPOUNDS) CONTENT

447 g/L

WEIGHT

6.98 +/-0.2 lbs/gal

ARE YOU INTERESTED IN THIS PRODUCT?

Check the documentation for complete technical information

BASE

Neoprene

CONTACT US FOR MORE INFORMATION ABOUT THIS PRODUCT

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