



K-FLEX 373 CONTACT ADHESIVE

K-FLEX 373 Contact Adhesive is an air-drying solvent-based neoprene contact adhesive (blue in color for easy identification) that is excellent for joining seams and butt joints of elastomeric pipe and sheet insulation.

TECHNICAL SPECIFICATIONS

COLOR

Blue

COVERAGE

200 - 300 ft²/gal (one surface)

FLAMMABILITY

ASTM E84 <25/50-rated (5/5 when tested to UL 723)

FLASH POINT

Less than -4°F

FREIGHT CLASSIFICATIONS

Adhesive NOS. Flammable Liquid 4620 Sub 5, Class 60, UN 1133, IMDG class 3.1
PG:11 (packaging group II)

HIGH TEMPERATURE LIMITS

220°F (104°C) for pipe insulation seams and joints.
200°F (93°C) for full bonding sheets.

MINIMUM DRY TIME

5 - 10 minutes under normal conditions. Drying can be accelerated by using forced ventilation and/or heat.

OPEN TIME

Not to exceed 10 minutes.

SHELF LIFE

12 months in original sealed container. Storage temperature of 60°F is recommended.

SOLIDS CONTENT

20% by weight

SOLVENTS

Aliphatic, Aromatic, Ketone

SPECIFICATION COMPLIANCE

Meets Mil-A-24179A, Type 2, Class 1 Amendment 2 (QPL #RUBQA-373)

VISCOSITY (APPROXIMATE)

Thin Syrup

VOC (VOLATILE ORGANIC COMPOUNDS) CONTENT

593 g/L

WEIGHT

6.8 lbs/gal

ARE YOU INTERESTED IN THIS PRODUCT?

Check the documentation for complete technical information

BASE

Synthetic Rubber

CONTACT US FOR MORE INFORMATION ABOUT THIS PRODUCT

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