

# INSTALLATION INSTRUCTIONS

## NO HUB Coupling

# NH

STANDARD NO HUB COUPLING



For joining hubless cast iron soil pipe or fitting in sanitary and drain waste and vent applications.

1



Ends of cut pipe must be smooth and square.

2



Place Neoprene® gasket on no hub cast iron pipe or fitting, firmly seated against the raised stop mark of pipe or fitting. Place stainless steel shield assembly over the end of other pipe.

3



Butt ends of no hub cast iron pipe or fitting together inside the gasket until both are firmly seated against the center stop of gasket. Center the stainless steel shield assembly over the gasket.

4

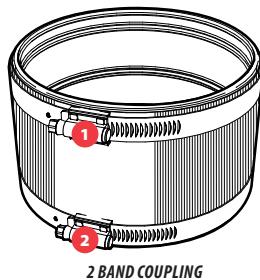


Tightening Guidelines: (see 2 Band and 4 Band below)

### TIGHTENING GUIDELINES:

#### 2 Band Coupling:

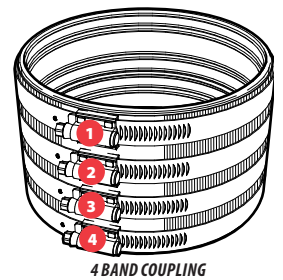
1. Take the slack out of each clamp by hand tightening **1** and **2**.
2. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in step 1.



### TIGHTENING GUIDELINES:

#### 4 Band Coupling:

1. Take the slack out of each clamp by hand tightening inner bands **2** and **3**.
2. Take the slack out of each clamp by hand tightening outer bands **1** and **4**.
3. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in steps 1. and 2. above.



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